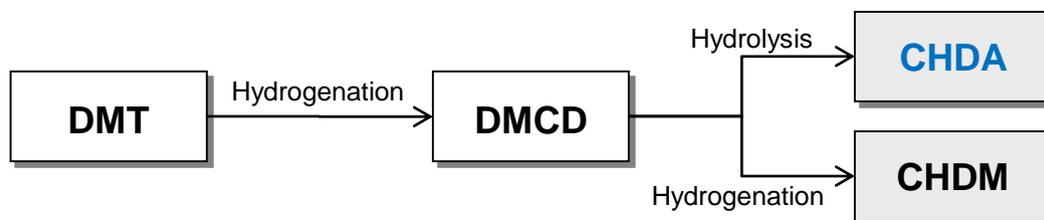


SKYCHDA (1,4-Cyclohexanedicarboxylic Acid)

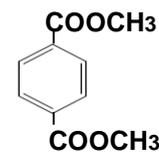
SKYCHDA is having very suitable properties for high performance applications Diacid containing 1,4 Substituted Cycloaliphatic Ring.

SKYCHDA is a powder product that enhances thermal stability, corrosion resistance and hydrolytic stability of resin.

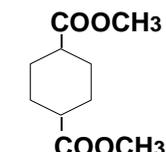
[Production Process]



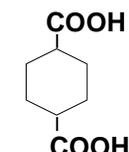
Monomer Structure



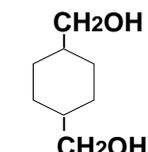
<DMT>



<DMCD>



<CHDA>



<CHDM>

[Benefits]

- Great combination of hardness and flexibility
- Excellent hydrolytic stability
- Improved chemical corrosion resistance
- Better smoothness
- Yellowing resistance
- Improved thermal stability

Headquarter / R&D center

pyung-Dong, Bundang-Gu, Seongnam-Si,
i-Do, 463-400 Korea
2-2-2008-2008 / FAX : +82-2-2008-2009

ation in this data sheet is, to the best of our knowledge, true and accurate. The representations about the product are based upon test results achieved under labora
and controlled by SK chemicals corporation.

Ulsan Plant

600 Hwangseong-Dong, Nam-Gu,
Ulsan 680-160 KOREA
TEL : +82-52-256-0121 / FAX : +82-52-256-0652

Sales Specification for SKYCHDA

General Information

| | | |
|----------------------|----------------------------------|---------------------------|
| Material | 1,4-Cyclohexanedicarboxylic Acid | |
| Packing & Net weight | 700Kg (20Kg Bag X 35EA) | 14,000kg in 20' Container |

| Properties | Specification | Unit |
|------------|---------------------------|------|
| Appearance | White to Off-White Powder | - |
| Purity | Min. 99.0 | % |
| Moisture | Max. 1.0 | wt% |

Additional Information

| | |
|--------|-----------|
| CAS No | 1076-97-7 |
|--------|-----------|

The data listed here is preliminary data sheet of product. Therefore this sheet should not be used to establish specification limits or used alone as a basis for design. This information is not intended as a warranty of any kind. Customers must make their own representative test and assume all risks of use, whether used alone or in combination with other products. SK Chemicals assumes no obligation or liability of any advice furnished by it or results obtained with respect to these products. All warranties of merchantability for a particular purpose or use are excluded and disclaimed.

Headquarter / R&D center

pyung-Dong, Bundang-Gu, Seongnam-Si,
i-Do, 463-400 Korea
2-2-2008-2008 / FAX : +82-2-2008-2009

Ulsan Plant

600 Hwangseong-Dong, Nam-Gu,
Ulsan 680-160 KOREA
TEL : +82-52-256-0121 / FAX : +82-52-256-0652

ation in this data sheet is, to the best of our knowledge, true and accurate. The representations about the product are based upon test results achieved under labora and controlled by SK chemicals corporation.